



About us

The strength of Heywood: Design your own floor with Heywood Vloeren

Since 1998 Heywood is producing in it's own factory Bespoke Hardwood Flooring for the domestic and international markets. Our focus is on unique wooden floors for the middle and high end of the market. Engineered 'Multiplank' wood flooring, Solid wooden floors and overlay parquet. A wide range of designs, dimensions, thicknesses and colours with treatments like brushed, distressed, smoked, aging and hand scraping techniques, mostly finished with oil. Our production will be carefully customised to meet the specific demands of our clients. Our high quality, flexible Bespoke approach and our reliability, has greatly contributed to our success. Wooden floors from Heywood are being specified by international architects and designers in many beautiful properties, both residential and commercial, all over the world.

Inspiration

Please be inspired by the various exciting wooden floors which are displayed in this brochure. Our well known flooring types and colours, as well as our innovative new designs, give you an insight in the wide range of model-, style- and colour options within our engineered flooring program. Please contact us when you have a specific colour and design style in mind, because we like to help you to realize the hardwood floor of your dreams. Your wooden floor, whether it's a Plank-, Herringbone- or Chevron pattern is an eye catcher in each interior design. When choosen with care and in balance with the overall style and ambiance, your new floor will give you that special feeling you want to create!

Corporate Characteristics

- Family owned business with strong tradition and values.
- · Responsible Purchasing Policy. FSC and PEFC certified.
- Flexibility, High Service and a workable production time.
- Bespoke production: Large assortment with unique designs, many wood species, treatments and patterns. A choice of dimensions, thicknesses and colour options.
- A range of Pre-finished Stock Articles (PSA) covered by 'Northern Light Hardwoods collections for just-in-time deliveries.
- Customer Satisfaction, Quality and Reliability is what we stand for.
- All our engineered Oak floors have a top layer on WBP plywood. Both Birch and Oak have a high heat conductivity value (HCV). Therefore most of Heywood engineered floors are perfectly suitable for the use over under floor heating.

Product range

- 1. Engineered Wooden Flooring (this brochure)
- 2. Solid Wooden Flooring
- 3. Overlay parquet
- 4. Exterior Decking
- 5. Accessories

Engineered Wooden Flooring Range

Bespoke Aged Flooring Collection

- Antique Surface (AN)
- Knotting Hill Surface (KH)
- Shrunk Surface (SH)
- Plank / Herringbone / Chevron / Versailles
- Some restrictions do apply

Bespoke Collection

- Available in Elegance- and Character grades
- Standard long length plank
- XL & XXL length plank
- Herringbone
- Chevron
- Panels
- Other wood species

Old Reclaimed Wood Collection

- 200 years old Oak Plank (Outside or Inside)
- 80 years old Oak Plank (Outside or Inside)
- Reclaimed Oak Pattern & Panels (Outside or Inside)
- Reclaimed Spruce Barnwood, Reclaimed Elm and Chestnut

Northern Light Hardwoods Collections

Prefinished Stock Articles & Limited Lead-time Articles

- Slatewood Herringbone
- Oak Plank
- Aged Oak Plank
- Oak Herringbone
- Oak Versailles Panels
- 3D Wall Design

www.heywoodvloeren.com/information

Please check this brochure or our website for various design options within these collections. The printed colours may slightly deviate from the actual colours of your floor.

















































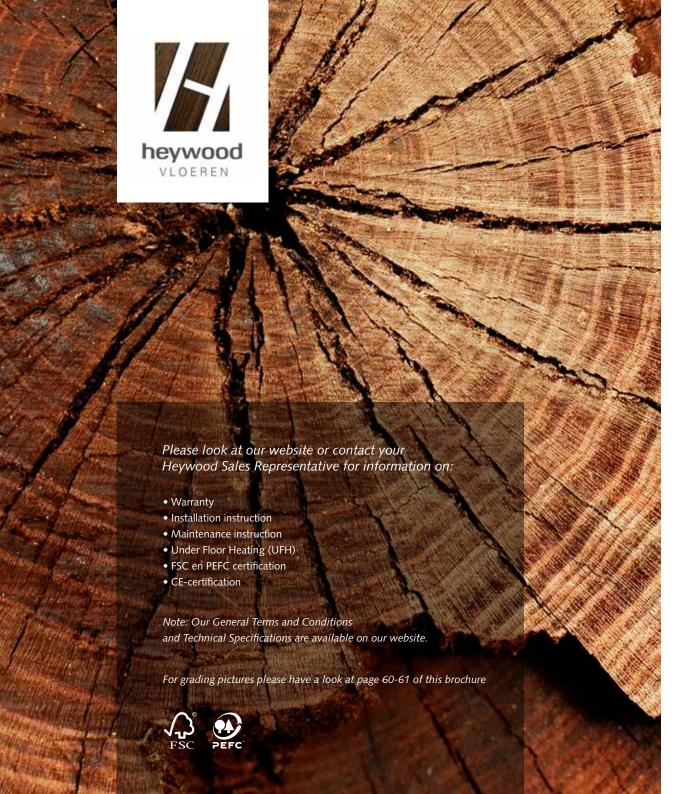






















Bespoke Aged Oak Engineered Floors

3 different options of Aged Oak Surface Structures:

• Antique (AN) Extra rustic grade, hand carved to enhance the natural open cracks and characteristic aged knots. Open knots and end cracks are allowed.

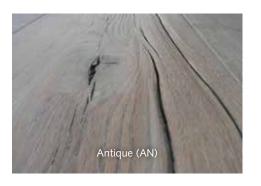
• Knotting Hill (KH) Extra rustic grade with characteristic natural undulated surface with raised knots and hand carved cracks. A band sawn and brushed surface. Filled cracks, end cracks and knots are allowed.

• Shrunk (SH) Extra rustic grade with characteristic naturally shrunken knots and hand carved cracks.

A slightly brushed and polished smooth ondulated surface, with occasionally a light band sawn structure visible. Filled cracks, end cracks and knots are allowed.

All 3 options are available in various dimensions of **Plank, Herringbone, Chevron and Versailles**, so you can order your floor in the colour, surface and size of your preference. Some restrictions do apply. See next chapters for details.

For grading pictures please have a look at page 60-61 of this brochure.













Northern Light Hardwoods

Although most of Heywood's floors will be customized to your needs (Bespoke), Heywood also offers within their 'Northern Light Hardwoods' Collection some pre-finished stock articles (PSA*) and some Limited Lead-time designs with approximately 4 weeks leadtime, the colour and size range is however fixed.

Some NLH designs may also be available in other dimensions and patterns on Project basis with a longer deliverytime. For detailed info on our Northern Light Hardwoods designs (NLH) please see page 63 to 67 of this brochure or check the Heywood website.

www.northernlighthardwoods.com

Please check availability and project possibilities with your Heywood sales representative.

* Subject unsold





Aged Surface:







Aged Oak Floors – Antique Surface

Heywood offers three different styles of textured surfaces in their range of 2-layer engineered aged oak floors: Aged Antique, Aged Knotting Hill and Aged Shrunk. Each aged flooring collections has a unique look and powerful own character in the warm natural atmosphere they create. The few colour options shown give a good impression of the almost unlimited possibilities we offer. Our Bespoke Colouring and Size Services, enables you to order your floor in the colour, surface structure and dimensions of your preference. Some size restrictions do apply.

Antique (AN) – Hand carved aged oak floors with characteristic open knots and cracks.

Antique Plank 20/5,5 x 180 / 220 / 240 / 280 / 320 mm x RL

Antique Plank 15/4,0 x 180 / 220 / 240 / 260 x RL

RL = Random Length 600 - 2500 mm, sometimes up to 3000 mm (80% above 1800 mm). For width 320 mm RL is mainly between 2500 - 4000 mm

All sizes are usually stocked in unfinished.

Please check our website for more design options within this collection.































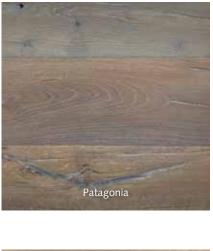










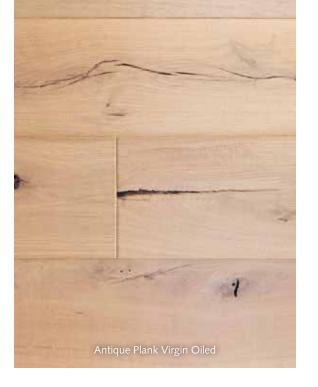














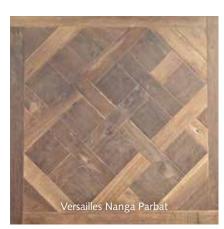
















































Aged Oak Floors – Knotting Hill Surface

Heywood offers three different styles of textured surfaces in their range of 2-layer engineered aged oak hardwood floors: Aged Antique, Aged Knotting Hill and Aged Shrunk. Each aged flooring collections has a unique look and powerful own character in the warm natural atmosphere they create. The few colour options shown give a good impression of the almost unlimited possibilities we offer. Our Bespoke Colouring and Size Services, enable you to order your floor in the colour, surface structure and dimensions of your preference. Some size restrictions do apply.

Knotting Hill (KH) – Natural undulating aged oak surface with characteristic knots and cracks, and brushed bandsaw stripes.

 Knotting Hill Plank
 20/5,5 x 180 / 220 / 240 / 260 / 280 / 320 x RL

 Knotting Hill Plank
 15/4,0 x 180 / 220 / 240 / 260 mm x RL

RL = Random Length 600 – 2500 mm, sometimes up to 3000 mm (80% above 1800 mm). For width 320 mm RL is mainly between 2500 – 4000 mm

Knotting Hill Herringbone15/4,0 x 150 x 750 mmKnotting Hill Chevron15/4 x 120 x 600 mm (45°)Knotting Hill Versailles Panel20/5,5 x 1000 x 1000 mm

All sizes are usually stocked in unfinished.

Please check our website for more design options within this collection.











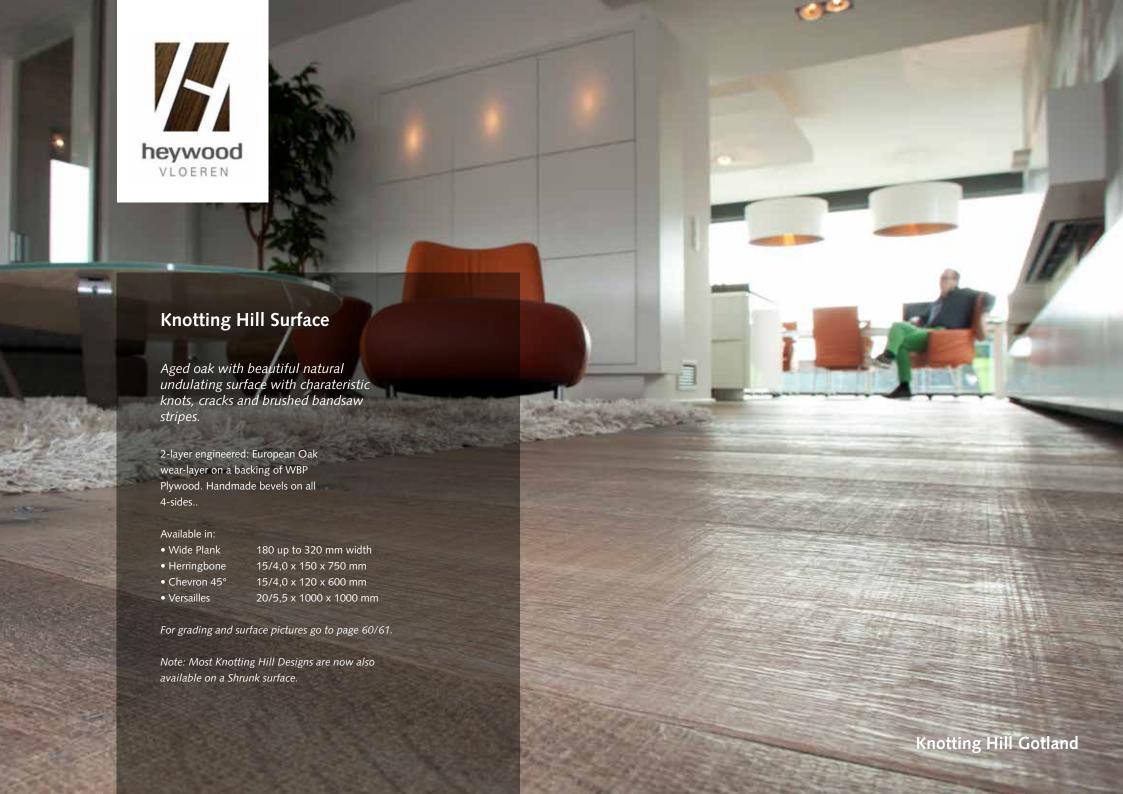








20/5,5 mm























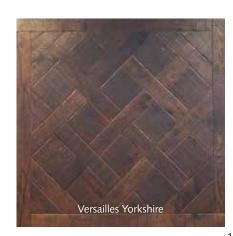
















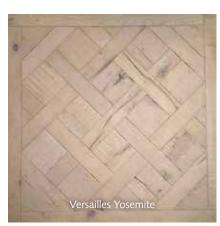
Brittany























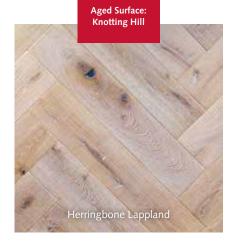








Plank Lappland







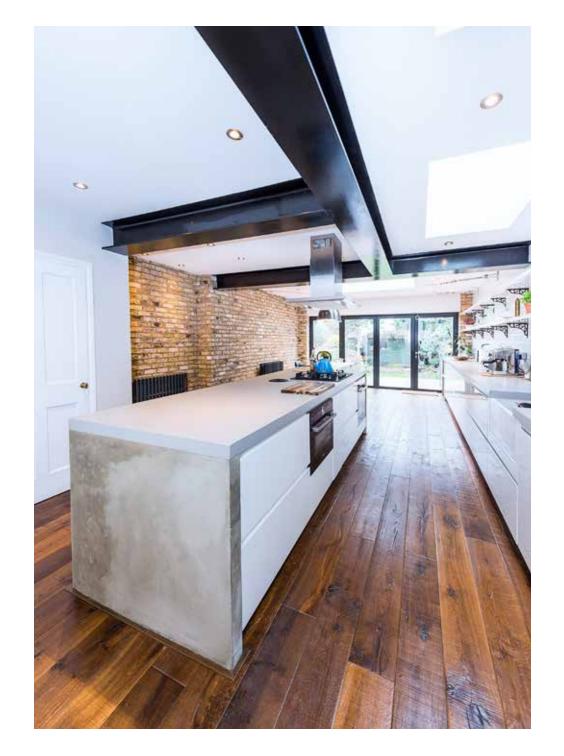






















Aged Oak Floors – Shrunk Surface

Heywood offers three different styles of textured surfaces in their range of 2-layer engineered aged oak hardwood floors: Aged Antique, Aged Knotting Hill and Aged Shrunk. Each aged flooring collections has a unique look and powerful own character in the warm natural atmosphere they create. The few colour options shown give a good impression of the almost unlimited possibilities we offer. Our Bespoke Colouring and Size Services, enable you to order your floor in the colour, surface structure and dimensions of your preference. Some size restrictions do apply.

Shrunk (SH) – Brushed aged oak surface with natural undulations and characteristic knots and cracks, and almost without bandsaw stripes.

Shrunk Plank 20/5,5 x 220 x 2200 mm or sometimes RL

Shrunk Plank 15/4,0 x 180 / 220 / 260 mm x 2200 mm or sometimes RL

RL = Random Length 600 - 2500 mm, sometimes up to 3000 mm (80% above 1800 mm).

Shrunk Herringbone $15/4.0 \times 150 \times 750 \text{ mm}$

All sizes are usually stocked in unfinished.

Please check our website for more design options within this collection.

























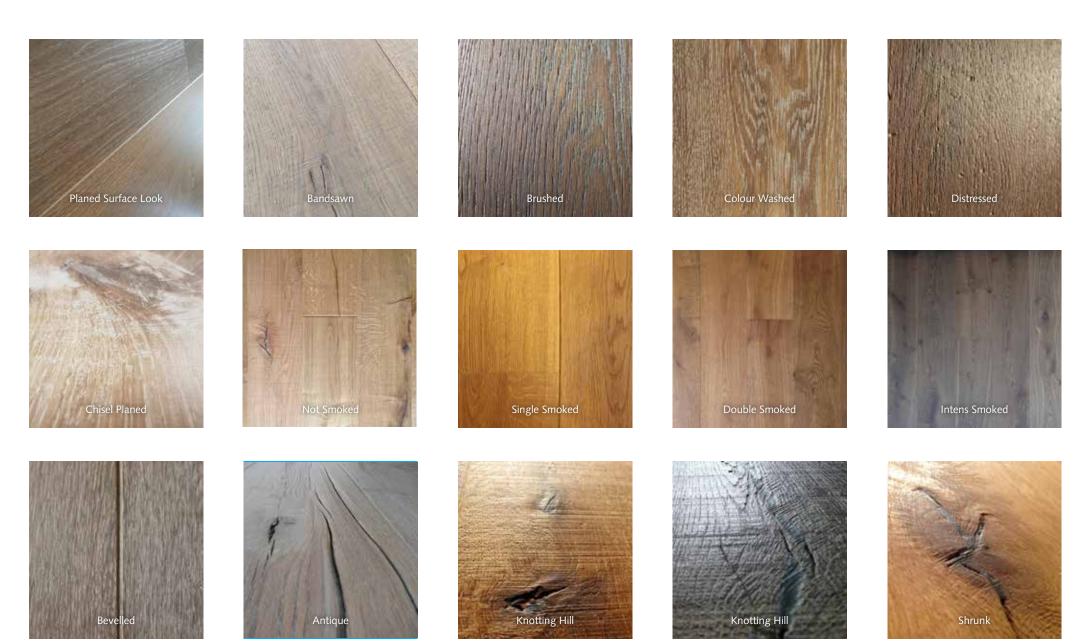


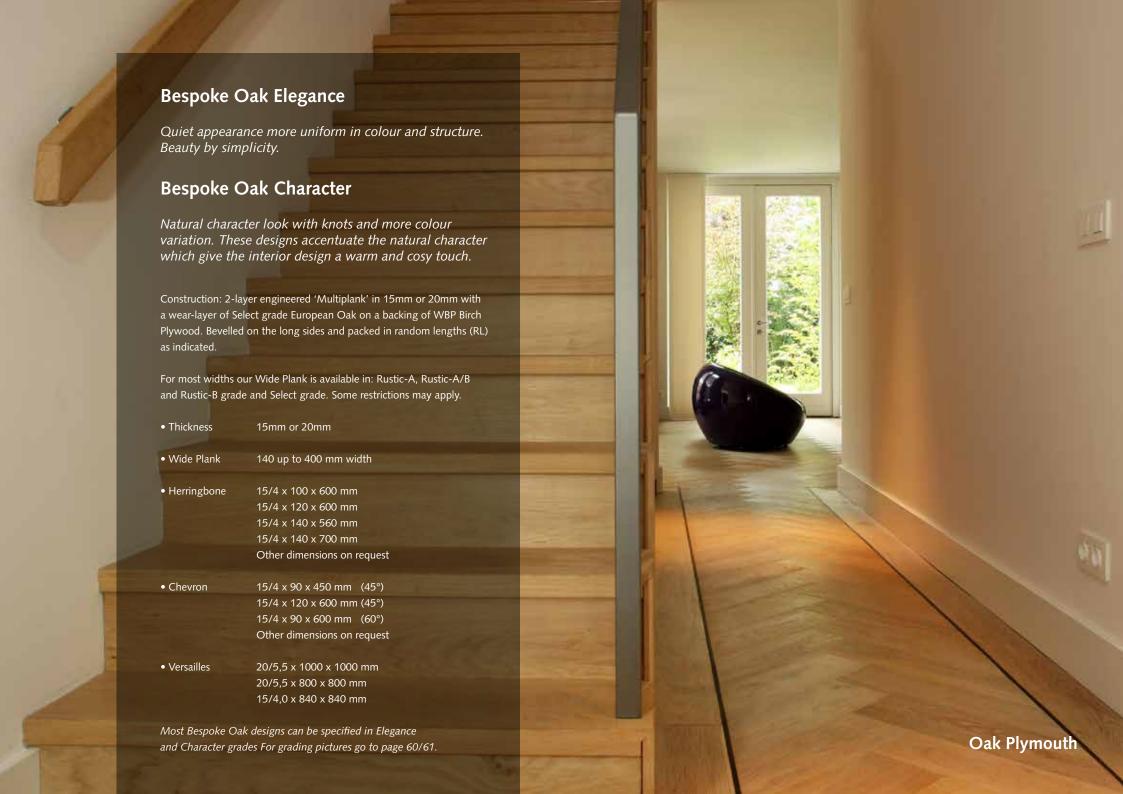


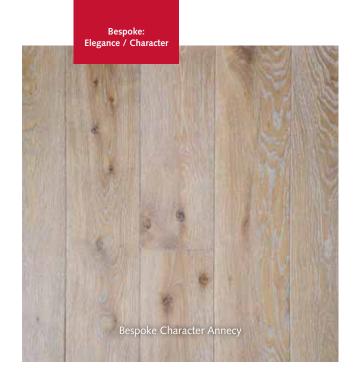


Bespoke Finishing

Visual examples of various treatments and surface structures. For grading pictures see page 60/61











European Oak Floors – Elegance / Character

Other species on request

Bespoke Oak Standard Lengths

20/5,5 x 140 / 160 / 180 / 200 / 220 / 240 / 260 / 280 / 300 mm x RL 15/3,5 x 140 / 160 / 180 / 200 / 220 / 240 / 260 / 280 mm x RL RL = Random Length 600 – 2500 mm, sometimes upto 3000 mm (80% above 1800 mm)

Bespoke Oak XL and XXL lengths

 $20/5,5 \times 140 / 160 / 180 / 200 / 220 / 240 / 260 / 280 / 300 / 320 / 340 / 360 / 380 / 400 mm$ RL "XL" = Random length 3000 - 5500 mm (max. 10% shorter) RL "XXL" = Random length 5000 - 7300 mm (max. 10% shorter)

Bespoke Flooring - European Oak Elegance & Character

Our Bespoke Colouring and Size Services, enable you to order your floor in the colour, grade, surface structure and dimensions of your preference. Some size restrictions do apply. Most Rustic & Select Plank designs are also available in Pattern & Panels, like Herringbone, Chevron and Versailles or other Panel models. Some restrictions may apply.

Please check our website for more design options within this collection. For grading pictures please have a look at page 60-61 of this brochure.

























Pattern & Panel Floors

Apart from (extra) wide and (extra) long Plank floors, Heywood also offers a wide range of 2-layer engineered pattern and panel floors, such as Herringbone, Chevron, Versailles Panels and other patterns. Below some info on the 3 main patterns.

All our Herringbone and Chevron floors have a Groove on 3-sides and a Tongue on 1-long side. Loose tongues will be provided separately. Our most common Bespoke Herringbone, Chevron and Versailles sizes are stocked unfinished. For inspiration kindly look at the design colours of Bespoke range, including our Aged Oak and Reclaimed Oak Collection. Most of the Plank designs and colours shown can also be ordered in dimensions within our Herringbone and/or Chevron stock range.

Herringbone

Our Herringbone can also be installed in Basket Weave-, Dutch- or Briquette pattern. Most of our Plank and Herringbone design colours can also be ordered as Chevron / Hungarian Point in either 45° or 60°.

Chevron / Hungarian Point / French Herringbone

Our engineered chevron pattern can be ordered in 45° (our standard) or in 60° for some sizes. Most Plank and Chevron design colours can also be ordered as Herringbone.

Versailles and other panels

All Bespoke panel enquiries for Versailles or other panels, except our stocked 3D Teak Wall Panels, will be handled as a special order. We offer Oak Versailles in Elegance, Character, Aged Antique, Aged Knotting Hill and in Old Reclaimed Oak and Elm. Our standard Versailles sizes: $20/5,5 \times 1000 \times 1000$ mm, $20/5,5 \times 800 \times 800$ mm or $15/4 \times 840 \times 840$ mm.

Some restrictions apply.

Bevel

Micro bevel or handmade bevel on 4-sides, except our Reclaimed Floors which have square edges as standard.

Stock Program Unfinished

Herringbone Oak	Reclaimed	Antique	Knotting Hill	Shrunk	Rustic A/B	Rustic-A	Select
20/8 x 70 x 350 mm outsides	•						
20/8 x 120 x 600 mm outsides	•						
20/5,5 x 70 x 350 mm insides	•						
20/5,5 x 120 x 600 mm insides	•						
15/4 x 100 x 500 mm						•	•
15/4 x 120 x 600 mm					•	•	•
15/4 x 140 x 560 mm					•	•	•
15/4 x 140 x 700 mm					•	•	•
15/4 x 150 x 750 mm		•	•	•			
Chevron Oak	Reclaimed	Antique	Knotting Hill	Shrunk	Rustic A/B	Rustic-A	Select
20/8 x 70 x 350 mm outsides (45°/60°)	•						
20/8 x 120 x 600 mm outsides (45°/60°)	•						
20/5,5 x 70 x 350 mm insides (45°/60°)	•						
20/5,5 x 120 x 600 mm insides (45°/60°)	•						
15/4 x 90 x 450 mm (45°)						•	•
15/4 x 120 x 600 mm (45°)		•	•			•	•
15/4 x 90 x 600 mm (60°)						•	•
Versailles Panes Oak	Reclaimed	Antique	Knotting Hill	Shrunk	Rustic A/B	Rustic-A	Select
20/8 x 1000 x 1000 mm outsides	•						
20/5,5 x 1000 x 1000 mm insides	•						
20/5,5 x 1000 x 1000 mm		•	•		•	•	•
20/5,5 x 800 x 800 mm					•	•	•
15/4 x 840 x 840 mm					•	•	•





























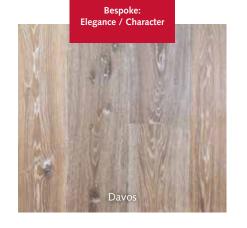


















Chisel Planed Surfaces













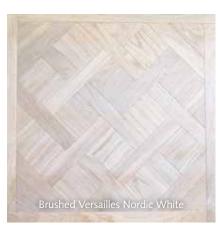




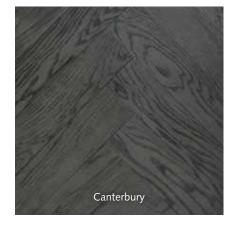


























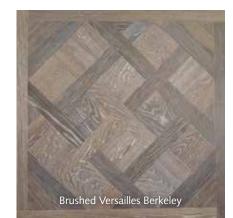
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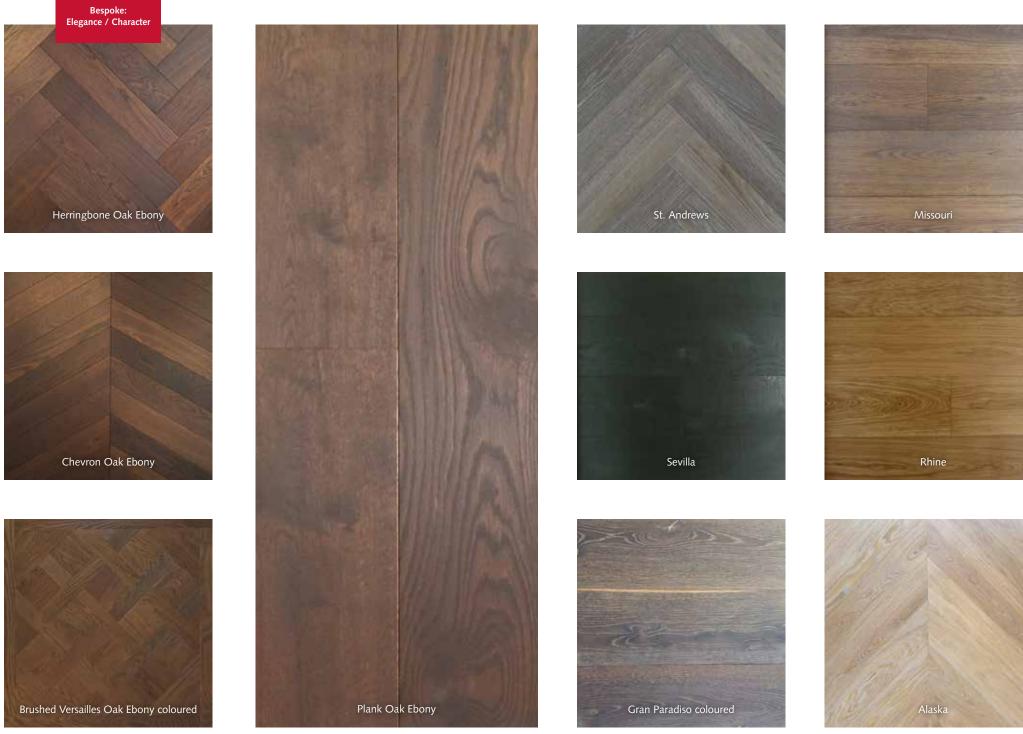


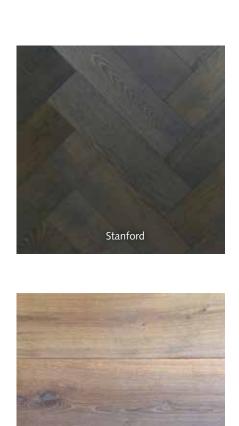








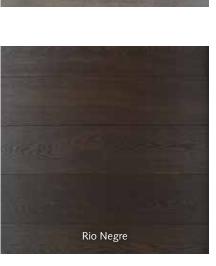




Vanoise coloured

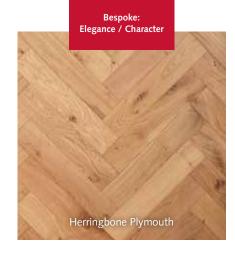
Colorado



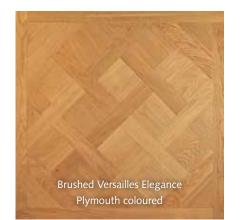




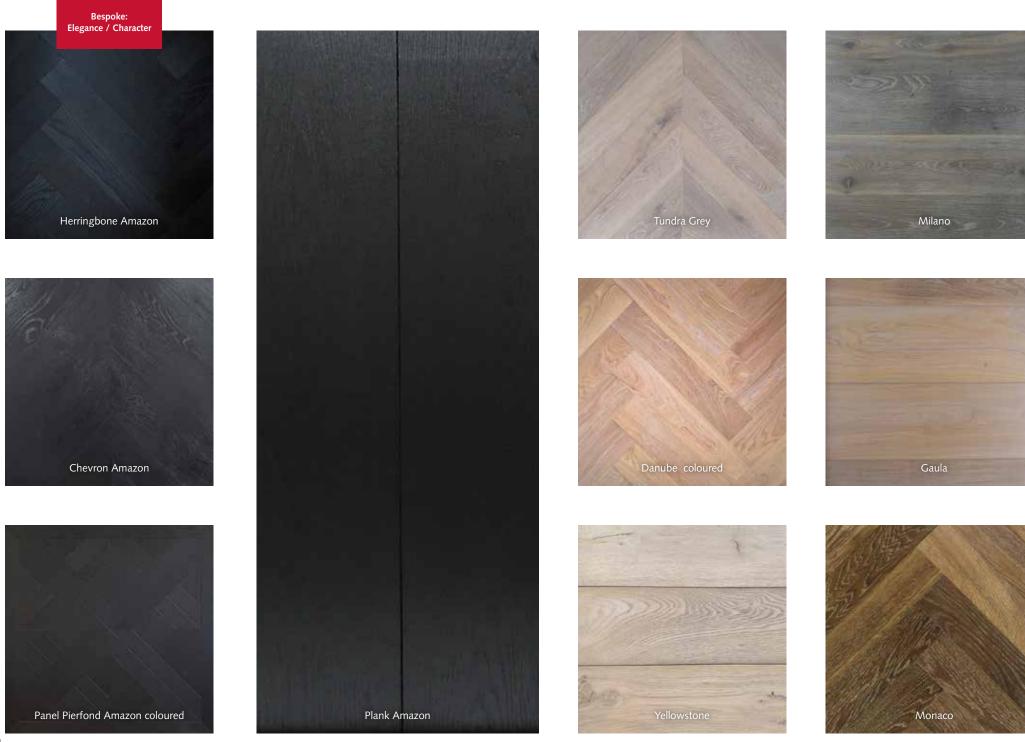




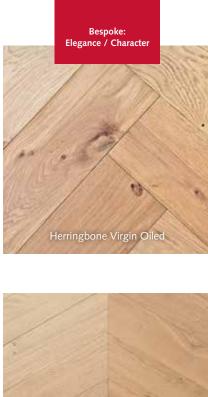




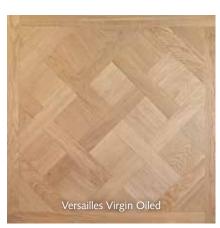
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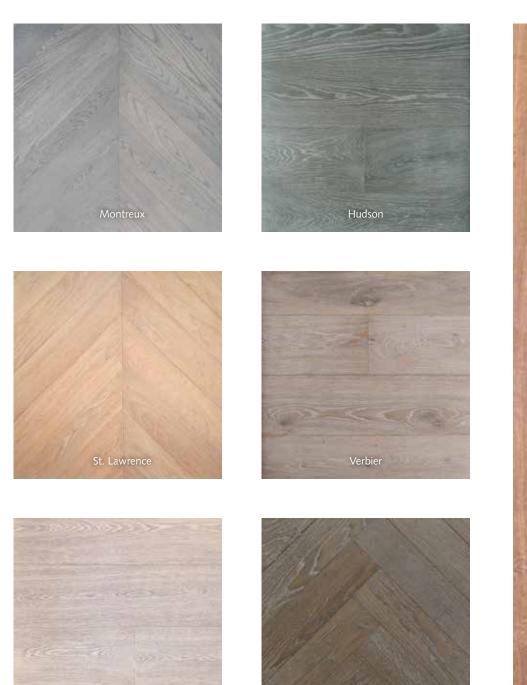








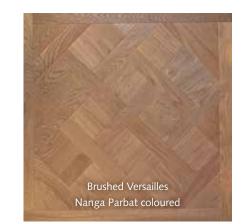








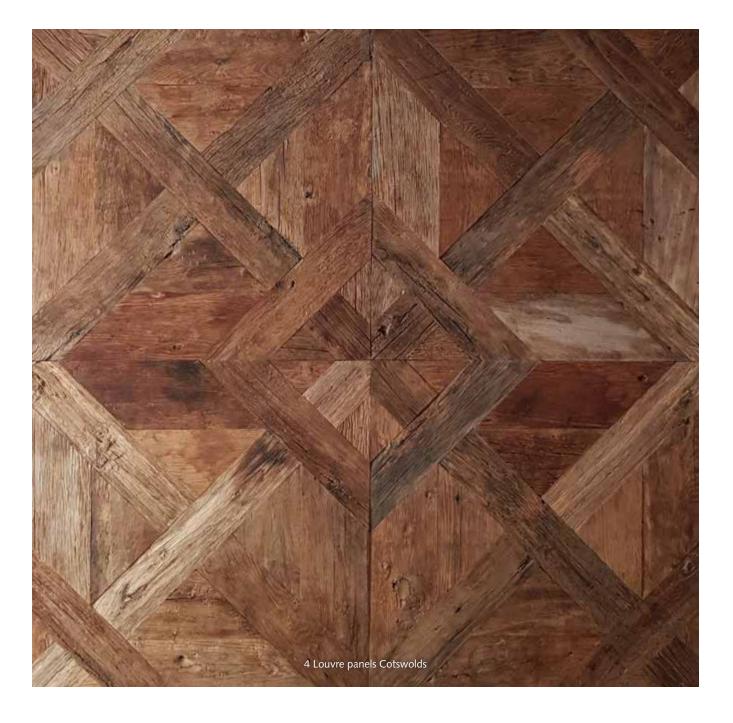




Harvard







Bespoke Floor Panels

- Engineered 15/4,0 mm + 20/5,5 mm on birch plywood
- Oak Select, Oak Rustic-A, other wood species, Aged Oak, Reclaimed Oak
- Standard and alternative dimensions available on request
- Other Bespoke Panel Patterns are also possible
- Bevelled or square edged
- Flat or brushed surface
- Smoked / Stained / Colour Oiled
- Satin lacquer, or Anti Scratch Matt Lacquer
- All Bespoke size & finishing > Leadtime to be agreed upon



Chantilly























Other wood species

Elegance / Character

• American Walnut

• Jatoba

Merbau

• Sucupira

• American White Oak

• Afzelia Doussie • American White Ash Afromosia

• American Cherry

• Canadian Maple

• Douglas Fir

Wengé

• Kambala / Iroko

• Other wood species

• Teak

• Curupixa

Produced in Random Lengths RL 600~2500 mm, sometimes upto 3000 mm (80% above 1800 mm) Thickness: 15/3,5 mm + 20/5,5 x 180 mm x RL

American Black Walnut: 15/3,5 mm + 20/5,5 x 180/210/235/260 mm x RL Douglas Fir: 20/5,5 x 180/250/300 mm x RL 3500~4000 mm

American Walnut, Wengé, Maple, XL dimensions upto 5500 mm long:

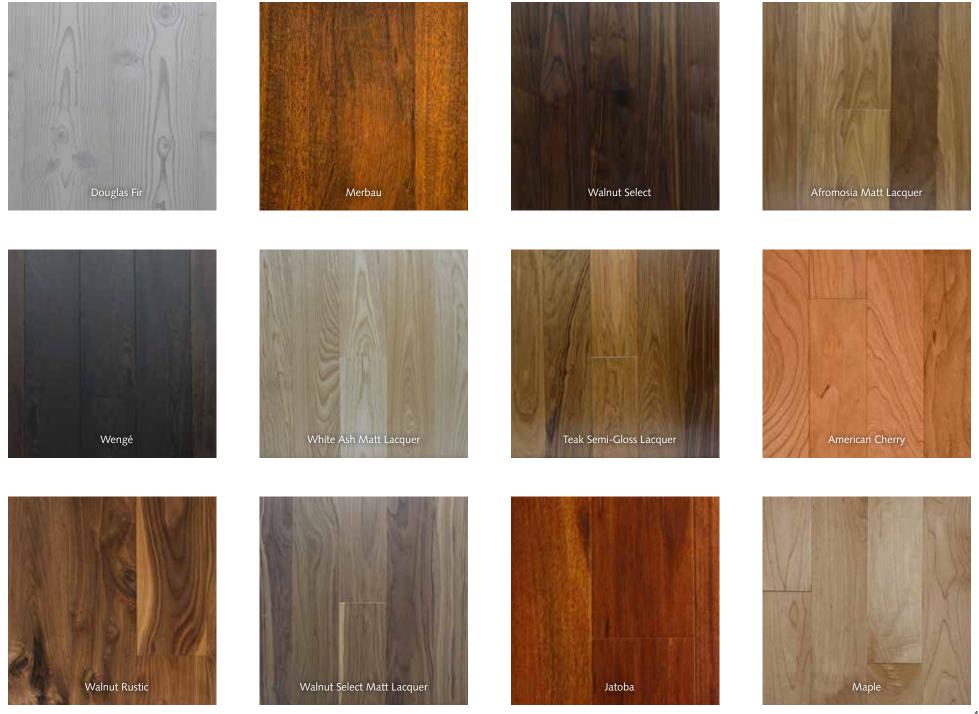
Larch, European Ash, Sapeli Mahogany

XXL dimensions upto 7500 mm long: Douglas Fir

Other dimensions and/or wood species on request.









Old Reclaimed Wood Collection

Genuine Reclaimed Wood

Heywood also offers a beautiful program of 2-layer engineerd genuine old reclaimed oak and Elm. Also in solid reclaimed Barnwood and reclaimed 3D Teak wall panels (Northern Light Hardwoods).

The reclaimed wood is classified in either 200+ years old, or +/- 80 years old. All with lovely powerful natural colour variations and a patina of untreated wood which has been weathered and dried by centuries of exposure to the harshness of the elements. This rare but very fashionable genuine reclaimed wood has its own audience and is extremely well suited for unique high-end wooden floor applications and trendy wall and ceiling panels. It fits a designers niche amongst architects and other connoiseurs. All our Reclaimed Wood Products have square edges on 4-sides as a standard.

Reclaimed wood 'outside'

'Outside surface' is the original rough textured outside of our 2 Reclaimed Oak Classifications. The 200+ years old 'outside' oak comes in a mix of mostly warm browns and some greys, from light to dark with a stronger character then new oak. This 200+ year old oak features some stunning natural dark cracks and nail holes and a stable colour patina which cannot be influenced by UV-light anymore. The 'outside' of the 80 years old reclaimed oak is usually more brown/greyish in colour. The 'outside' oak can be installed untreated and doesn't require further maintenance.

Reclaimed wood 'inside'

The 'Inside surface' is the smooth, sanded and brushed inside of both wood classifications and more light coloured. 200+ years old 'Inside Oak' comes in a mix of mature golden browns with dark cracks and nailholes. Our +/- 80 years old oak 'Inside' has mixed medium browns with some dark cracks and holes. The 'Inside' surface needs to be oiled and maintained.

For Reclaimed Outsides/Insides: Size and colour variations subject to delivery.





Reclaimed Oak 'Cotswolds'

Outsides, authentic textured surface

Genuine Reclaimed Oak 'COTSWOLDS' +/- 200 years old is available in mixed width Planks, Herringbone, Chevron, Versailles or Louvre panels, and comes with it's authentic rough textured outside surface without bevel. The outside of the reclaimed wood of some 200+ years old comes in a mix of warm browns and some greys, from light to dark with a strong character which features some stunning natural dark cracks, nail holes and a stable colour patina which cannot be influenced by UV-light anymore. Size an colour variations subject to delivery.

Plank 20/8 x 120/160/200/240 mm x RL

1800~2500 mm (20% shorter) Mixed width

Herringbone 20/8 x 120 x 600 mm

20/8 x 70 x 350 mm

Chevron 20/8 x 120 x 600 mm (45° or 60°)

20/8 x 70 x 350 mm (45° or 60°)

Versailles Panel 20/8 x 1000 x 1000 mm

Louvre Panel 20/8 x 720 x 720 mm

For Louvre picture see page 40-41



















Reclaimed Oak 'Bordeaux'

Outsides, authentic rough textured surface

Genuine Reclaimed Oak 'BORDEAUX' +/- 80years old is available in mixed width Planks, Herringbone, Chevron and Versailles panels and comes with it's authentic rough textured outside surface without bevel. The colour of the reclaimed wood of some 80 years old is is usually a mix of deep dark brown/greyish tones with a stronger character then new oak. This 80 years old wood features old dark cracks, construction holes and a stable worn colour patina which cannot be influenced by UV-light anymore. Size an colour variations subject to delivery.

Plank 20/8 x 120/140/160mm x RL 1800~2700mm

One width, or mixed widths subject to availability

Herringbone 20/8 x 120 x 600 mm

20/8 x 160 x 800 mm

Chevron 20/8 x 120 x 600 mm (45° or 60°)

Versailles Panel 20/8 x 1000 x 1000 mm



















Reclaimed Oak 'Provence'

Insides, Brushed, more smooth 2nd cut

Genuine Reclaimed Oak 'PROVENCE' +/- 200 years old is available in Planks, Herringbone, Chevron, Versailles or Louvre panels, and comes in authentic brushed inside surface without bevel. The 'Inside surface' is the smooth, sanded and brushed inside of the reclaimed lumber with some random band saw marks and more light coloured. The oiled 200 years old Oak Insides 'Provence' in a mix of mature golden browns with dark cracks and nailholes. The Insides surface needs to be oiled and maintained. Insides can either be ordered in one width, or mixed widths. Size an colour variations subject to delivery.

Plank 20/5,5 x 120mm x RL 1500~2500mm

20/5,5 x 160mm x RL 1500~2500mm 20/5,5 x 200mm x RL 1500~2500mm 20/5,5 x 240mm x RL 1500~2500mm

RL sometimes up to 3000mm (min. 80% 1500~2500 mm, max. 20% 800~1500 mm)

Herringbone 20/5,5 x 120 x 600 mm

20/5,5 x 70 x 350 mm

Chevron 20/5,5 x 120 x 600 mm (45° or 60°)

20/5,5 x 70 x 350 mm (45° or 60°)

Versailles Panel 20/5,5 x 1000 x 1000 mm

Louvre Panel 20/8 x 720 x 720 mm

For Louvre picture see page 40-41



























Reclaimed Oak 'Stellenbosch'

Insides, Brushed, more smooth 2nd cut

Genuine Reclaimed Oak 'STELLENBOSCH' +/- 80 years old is available in Planks, Herringbone, Chevron and Versailles panels and comes in authentic brushed inside surface without bevel. The 'Inside surface' is the smooth, sanded and brushed inside of the reclaimed lumber with some random band saw marks and more light coloured. The oiled 80 years old Oak Insides 'Stellenbosch' in mixed medium browns with some dark cracks and holes. The Insides surface needs to be oiled and maintained. Insides can either be ordered in one width, or mixed widths. Size an colour variations subject to delivery.

Plank 20/5,5 x 120mm x RL 1800~2700mm

20/5,5 x 140mm x RL 1800~2700mm 20/5,5 x 160mm x RL 1800~2700mm

One width, or mixed widths subject to availability

Herringbone 20/5,5 x 120 x 600 mm

20/5,5 x 160 x 800 mm

Chevron 20/5,5 x 120 x 600 mm (45° or 60°)

Versailles Panel 20/5,5 x 1000 x 1000 mm







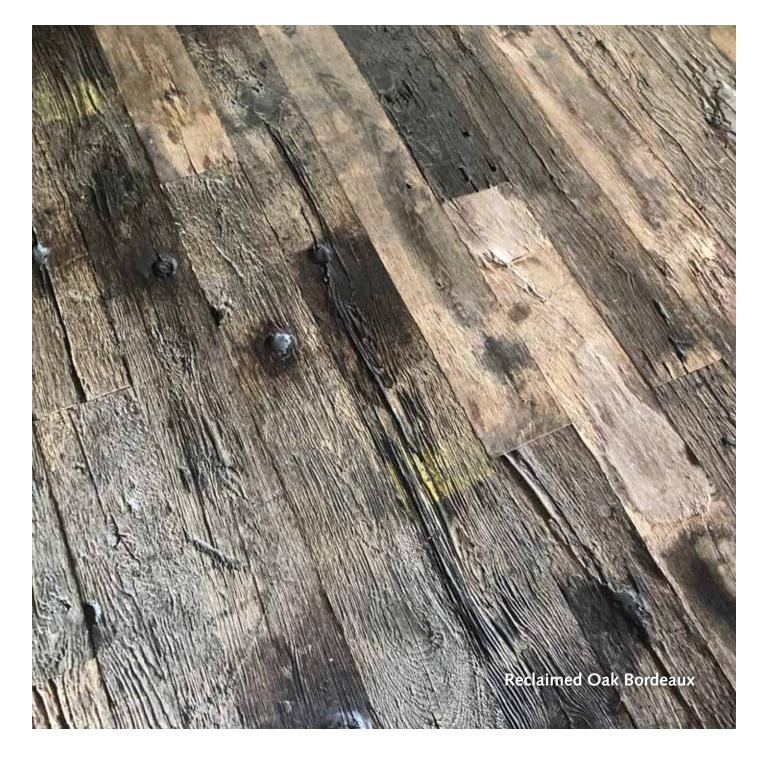














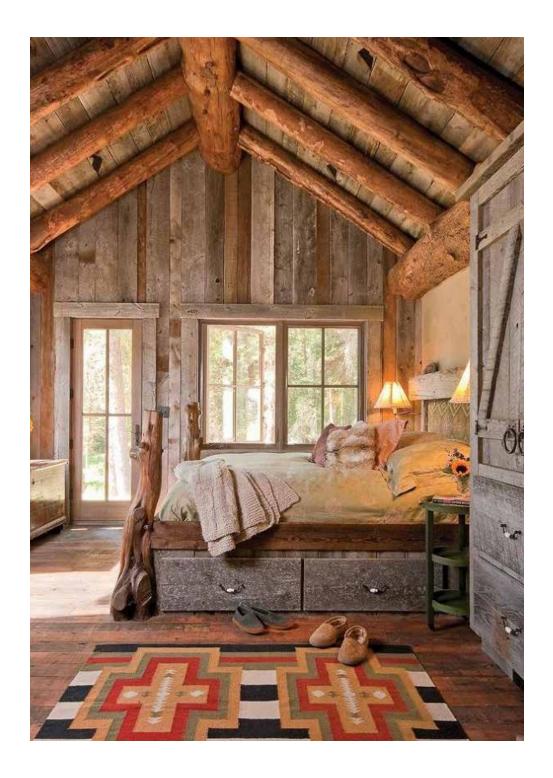






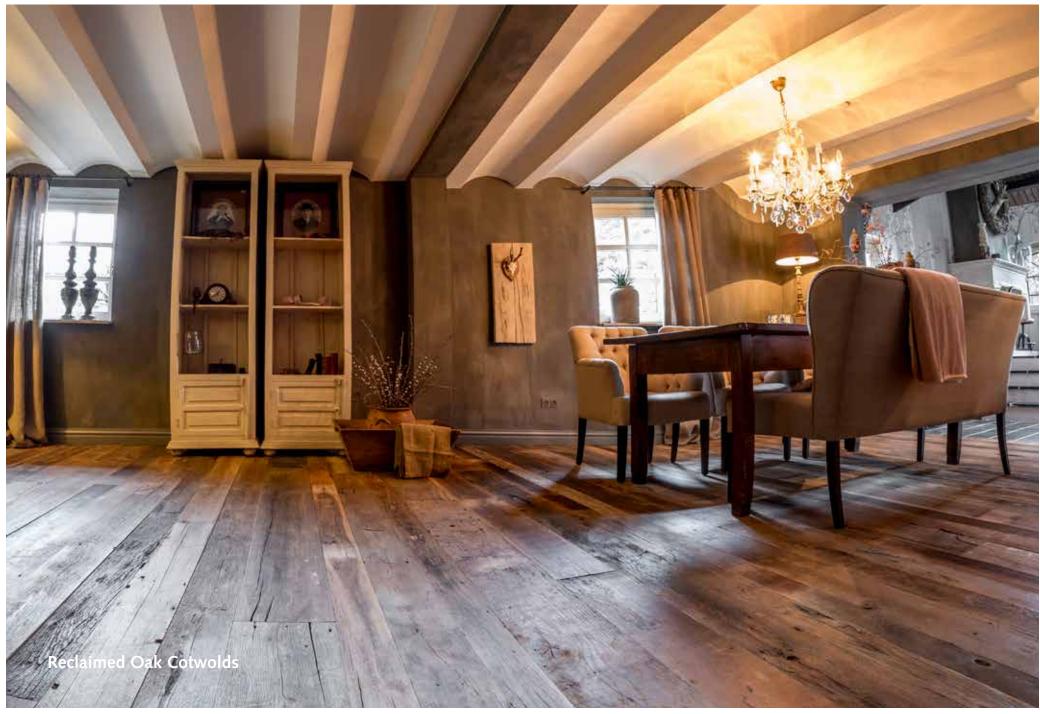




























European Oak Select

Healthy knots (filled) with a maximum diameter of 15mm. No open defects, less color variation. No sapwood and no end cracks allowed.



European Oak Rustic-A

Healthy knots (filled) with a maximum diameter of 35mm. Less color variation. No sapwood and no end cracks allowed.



European Oak Rustic-A/B

A mix grade of Rustic A and B, however without sapwood and without end-cracks.









European Oak Rustic-B

Healthy knots (filled) with a maximum of 60 mm (240 mm and wider up to max. 80 mm). Colour variation allowed. Occasionally a little sapwood permitted and end cracks of max. 100 mm allowed.



Aged Oak Antique

Extra rustic grade, hand carved to enhance the natural open cracks and characteristic aged knots. Open knots and end cracks are allowed.



Aged Oak Knotting Hill

Extra rustic grade with characteristic natural undulated surface with raised knots and hand carved cracks. A band sawn and brushed surface. Filled cracks, end cracks and knots are allowed.



Aged Oak Shrunk

Extra rustic grade with characteristic naturally shrunken knots and hand carved cracks. A slightly brushed and polished smooth undulated surface, with occasionally a light band sawn structure visible. Filled cracks, end cracks and knots are allowed.





Enjoy the beauty of Scandinavian inspired design in your interior!

Northern Light Hardwoods covers a range of unique and innovative wooden floor & wall covering designs.

The design team was inspired by the Scandinavian eye for style, quality and responsible use of real wood. The range covers wide planks, herringbones, Versailles Panels and 3D wall panels. Prefinished Stock Articles, PSA-designs are usually available from stock to meet the growing demand from consumers, resellers, contractors, architects and designers for just-in-time deliveries. The Limited Lead-time designs have approximately a 4 week leadtime from orderdate. Northern Light Hardwoods is exclusively distributed by Heywood Vloeren.

www.northernlighthardwoods.com

Slatewood Herringbone Sunset







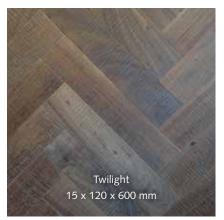


















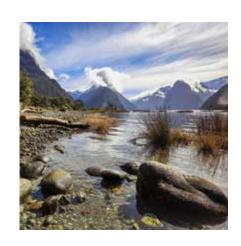


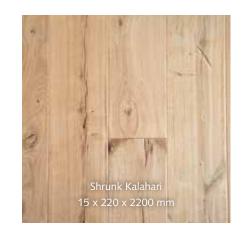




































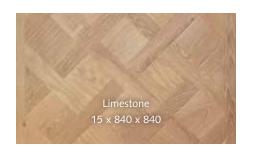


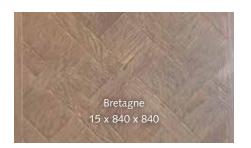






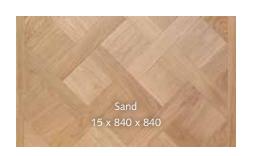


















These 8 colours can also be ordered in Plank and Herringbone. See our website for details

